

Thursday, May 25, 2017 3:06:25 PM

Item ID: D412-704-141

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Pedal Assembly

Start Date: 5/25/2017 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 6/8/2017 Req'd Qty: 1.00 * 1 *

Customer:

Reference:

Approvals: _____ **Process Plan:** VP **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D412-704-141	A ✓

100	Pick Kit	0.00
-----	----------	------

100

Packaging	Memo	0.00
-----------	------	------

Packaging

110	0.00
-----	------

110

Small Fab	Memo	0.62
-----------	------	------

Small Fab ASSEMBLE AS PER DWG

120	QC5- Inspect part completeness to step on W/O	0.00
-----	---	------

120

QC	Memo	0.02
----	------	------

Quality Control

DA
38
9-8c

~~MAY 31 2012~~

Work Order ID 162105***162105***

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Thursday, May 25, 2017 3:06:25 PM

Item ID: D412-704-141

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Pedal Assembly

Start Date: 5/25/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/8/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

122

Pick Kit

0.00

122

Packaging

Memo

0.05

Packaging

JUN 02 2017

DAS
6
9-89

126

QC4- 100% Inspect kits for completeness

0.00

126

QC

Memo

0.02

Quality Control

/
DAS
28
9-89

JUN 02 2017

130

Identify as per dwg & Stock Location: 57229B

0.00

130

Packaging

Memo

0.01

Packaging

/
JUN 02 2017
DAS
6
9-89

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Item ID: D412-704-141

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Pedal Assembly

Start Date: 5/25/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/8/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.10

Quality Control

17/6/15 DAS
21
9-89

JUN 02 2017

Picklist Print

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Work Order ID: 162105

162105

Parent Item: D412-704-141

D412-704-141

Parent Item Name: Pedal Assembly

Start Date: 5/25/2017

Required Date: 6/8/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 12-03-21 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3204-041 *D3204-041* Release Pedal Assembly		Manufactured	No			100	Each	4.0000	1	1			
									**			17/05/29	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				4					
					159456			2					
					160588			2					
D3205-1 *D3205-1* Pedal Bracket		Manufactured	No			100	Each	4.0000	1	1			
									**			17/05/29	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				4					
					155558			4					
D3205-3 *D3205-3* Back Plate		Manufactured	No			100	Each	5.0000	1	1			
									**			17/05/29	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				5					
					158017			5					
D3206-1 *D3206-1* Pedal Arm		Manufactured	No			100	Each	5.0000	1	1			
									**			17/05/29	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				5					
					157984			5					

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Work Order ID: 162105

162105

Parent Item: D412-704-141

D412-704-141

Parent Item Name: Pedal Assembly

Start Date: 5/25/2017

Required Date: 6/8/2017

Start Qty: 1.00

Required Qty: 1.00

D3209-041

Manufactured No

100

Each

6.0000

1

1

**

D3209-041

Bracket Assembly

Location

Loc Qty

Loc Code

GA

6

147915

3

158811

3

D4610-5

Manufactured No

100

Each

0.0000

1

1

**

D4610-5

Shim

D4611-1

Manufactured No

100

Each

9.0000

1

1

**

D4611-1

Bushing

Location

Loc Qty

Loc Code

ST112

9

111836

9

AN3-10A

Purchased No

100

Each

234.0000

1

1

**

AN3-10A

Bolt

Location

Loc Qty

Loc Code

GA

60

m136787

60

over003

100

m137321

0

m137544

100

ST349

74

m137321

74

DAS
36
9-89

DAS
30
9-89

DAS
36
9-89

DAS
36
9-89

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Work Order ID: 162105

162105

Parent Item: D412-704-141

D412-704-141

Parent Item Name: Pedal Assembly

Start Date: 5/25/2017

Required Date: 6/8/2017

Start Qty: 1.00

Required Qty: 1.00

AN315-4R

Purchased

No

100

Each

83.0000

1

1

AN315-4R

Nut

**

17/05/29

DAS
36
9-89

Location

Loc Qty

Loc Code

ST331

83

M128978

83

AN4-10A

Purchased

No

100

Each

152.0000

1

1

AN4-10A

Bolt

**

17/05/29

DAS
36
9-89

Location

Loc Qty

Loc Code

over003

125

M137412

125

ST345

27

M134762

27

AN4-12A

Purchased

No

100

Each

165.0000

2

2

AN4-12A

Bolt

**

17/05/29

DAS
36
9-89

Location

Loc Qty

Loc Code

FG

10

120423

10

over003

125

m137412

125

ST344

30

m136579

30

MS20002-4

Purchased

No

100

Each

61.0000

1

1

MS20002-4

WASHER

**

17/05/29

DAS
36
9-89

Location

Loc Qty

Loc Code

ST314

61

121114

61

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Work Order ID: 162105

162105

Parent Item: D412-704-141

D412-704-141

Parent Item Name: Pedal Assembly

Start Date: 5/25/2017

Required Date: 6/8/2017 **DAS**

Start Qty: 1.00

Required Qty: 1.00 **36**

9-89

MS20004-24

Purchased

No

100

Each

12.0000

1

1

MS20004-24

Bolt

17/05/29

Location

Loc Qty

Loc Code

ST314

12

m134537

1

m136643

5

m137597

6

1

MS21042L3

Purchased

No

100

Each

1,608.000

1

1

MS21042L3

Nut

17/05/29

DAS
36
9-89

Location

Loc Qty

Loc Code

FP001

91

m135945

91

GA

460

m134360

102

M136665

358

ST303

1057

m137321

57

m137495

1000

1

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Work Order ID: 162105

162105

Parent Item: D412-704-141

D412-704-141

Parent Item Name: Pedal Assembly

Start Date: 5/25/2017

Required Date: 6/8/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

100

Each

2,898.000

5

5

MS21042L 4

Nut

**

17/05/29

DAS
36
9-89

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

64

m135058

64

OVER007

1400

m137402

400

m137544

1000

ST303

1424

m137321

424

m137371

1000

MS24694-S104

Purchased

No

100

Each

11.0000

1

1

MS24694-S104

Screw

**

17/05/29

DAS
36
9-89

Location

Loc Qty

Loc Code

ST283

11

121090

11

MS9519-10

Purchased

No

100

Each

16.0000

1

1

MS9519-10

Bolt

**

17/05/29

DAS
36
9-89

Location

Loc Qty

Loc Code

GA

7

m133790

7

ST267

9

m129198

8

m135056

1

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Parent Item: D412-704-141

D412-704-141

Parent Item Name: Pedal Assembly

Start Date: 5/25/2017

Required Date: 6/8/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

122

Each

1,546.000

5

5

NAS1149D0363.J

Washer

**

17/05/29 DAS 36 9-89

Location

Loc Qty

Loc Code

GA

13

m134055

13

ST263

1533

m137164

133

m137587

1400

5

NAS1149D0416J

Purchased

No

100

Each

3,551.000

2

2

NAS1149D0416.J

WASHER

**

17/05/29 DAS 36 9-89

Location

Loc Qty

Loc Code

GA

636

m131511

636

ST264

2915

m131511

2915

2

NAS1149D0463J

Purchased

No

100

Each

3,994.000

13

13

NAS1149D0463.J

Washer

**

17/05/29 DAS 36 9-89

Location

Loc Qty

Loc Code

GA

44

M135056

44

ST260a

3000

M137371

2000

M137544

1000

ST263

950

M137381

950

13

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Parent Item: D412-704-141

D412-704-141

Parent Item Name: Pedal Assembly

Start Date: 5/25/2017

Required Date: 6/8/2017

Start Qty: 1.00

Required Qty: 1.00

AN3-6A Purchased No

122 Each 251.0000 2 2

AN3-6A

Bolt

**

DAS
28
9-88

Location

Loc Qty

Loc Code

over003 250

m137412 250

ST350 1

153844 1

100 Each 1,238.000 4 4

NAS1149D0332J Purchased No

NAS1149D0332J

Washer

**

DAS
28
9-88

Location

Loc Qty

Loc Code

FP 237

m136015 8

m137075 229

GA 332

m136643 332

ST264 669

m136015 0

m137412 669

122 Each 1,608.000 2 2

MS21042L3 Purchased No

MS21042L3

Nut

**

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001 91

m135945 91

GA 460

m134360 102

M136665 358

ST303 1057

m137321 57

m137495 1000

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Shop Packet Print